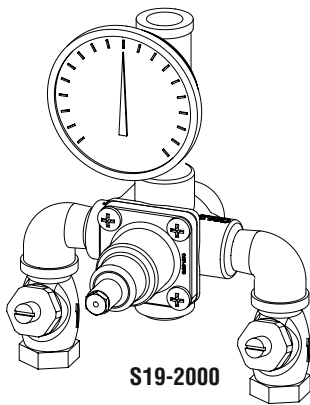


# Installation

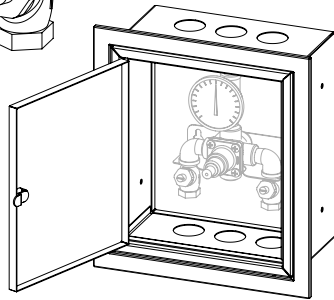
## S19-2000, S19-2000EFX Series Thermostatic Mixing Valve with Optional Cabinet

Robinet  
thermostatique  
mélangeur  
avec cabinet facultatif

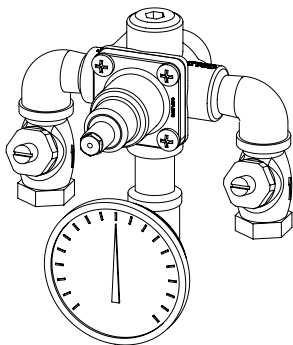
Válvula mezcladora termostática  
con armario opcional



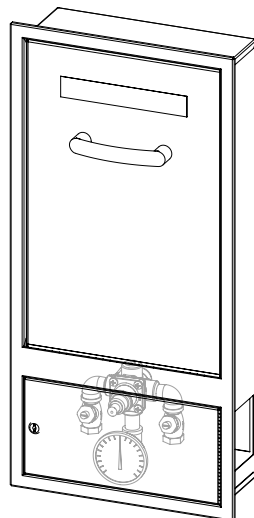
S19-2000



S86-066  
(Cabinet Only)



S19-2000EFX



S19-292  
(Cabinet Only)

ASSE 1071 & cUPC Certified



Inlet Connections: 1/2" NPT  
Outlet Connection: 1/2" NPT  
Temperature Range: 65° – 90° F  
Maximum Pressure: 125 PSI  
Inlet Temperature Hot: 120° – 180° F  
Inlet Temperature Cold: 33° – 80° F  
Minimum Temperature Differential  
(from valve set point): 20° F

Raccords d'arrivée : 1/2 po NPT  
Raccord de sortie : 1/2 po NPT  
Plage de température : 65 – 90 °F  
Pression maximum : 125 lb/po<sup>2</sup>  
Température d'arrivée, eau chaude : 120 – 180 °F  
Température d'arrivée, eau froide : 33 – 80 °F  
Différence de température minimum  
(à partir de valeur de consigne de robinet) : 20 °F

Conexiones de entrada: NPT de 1/2 pulg.  
Conexión de salida: NPT de 1/2 pulg.  
Rango de temperaturas: 65 – 90 °F  
Presión máxima: 125 PSI  
Temperatura de entrada, caliente: 120 – 180 °F  
Temperatura de entrada, fría: 33 – 80 °F  
Diferencial de temperatura mínima  
(desde el punto de ajuste de la válvula): 20 °F

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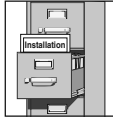
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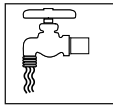
## IMPORTANT!



Read this entire installation manual to ensure proper installation. When finished with the installation, file this manual with the owner or maintenance department. Compliance and conformity to local codes and ordinances is the responsibility of the installer.



Separate parts from packaging and make sure all parts are accounted for before discarding packaging material. If any parts are missing, do not begin installation until you obtain the missing parts.



Valve should be accessible for testing, adjusting and maintenance in the installed position.



Make sure that all water supply lines have been flushed and then completely turned off before beginning installation. Debris in supply lines can cause valves to malfunction.

Product warranties may be found under "Products" on our web site at [bradleycorp.com](http://bradleycorp.com).

### Supplies recommended for installation

- Lockable shut-off on the outlet if tempered water is supplied to one or more emergency fixtures
- Lockable shut-off on the inlets/supplies
- (6) 1/4" wall anchors and fasteners for surface-mounted cabinet
- (4) 1/4" fasteners (and wall anchors, if necessary) for recess-mounted cabinet
- Unions on all connections to facilitate removal of valve

### Tools required for temperature adjustment

- 5/64" Allen wrench
- Blade screwdriver

## 1 Install Optional Cabinet (If not installing cabinet, skip to Step 2)



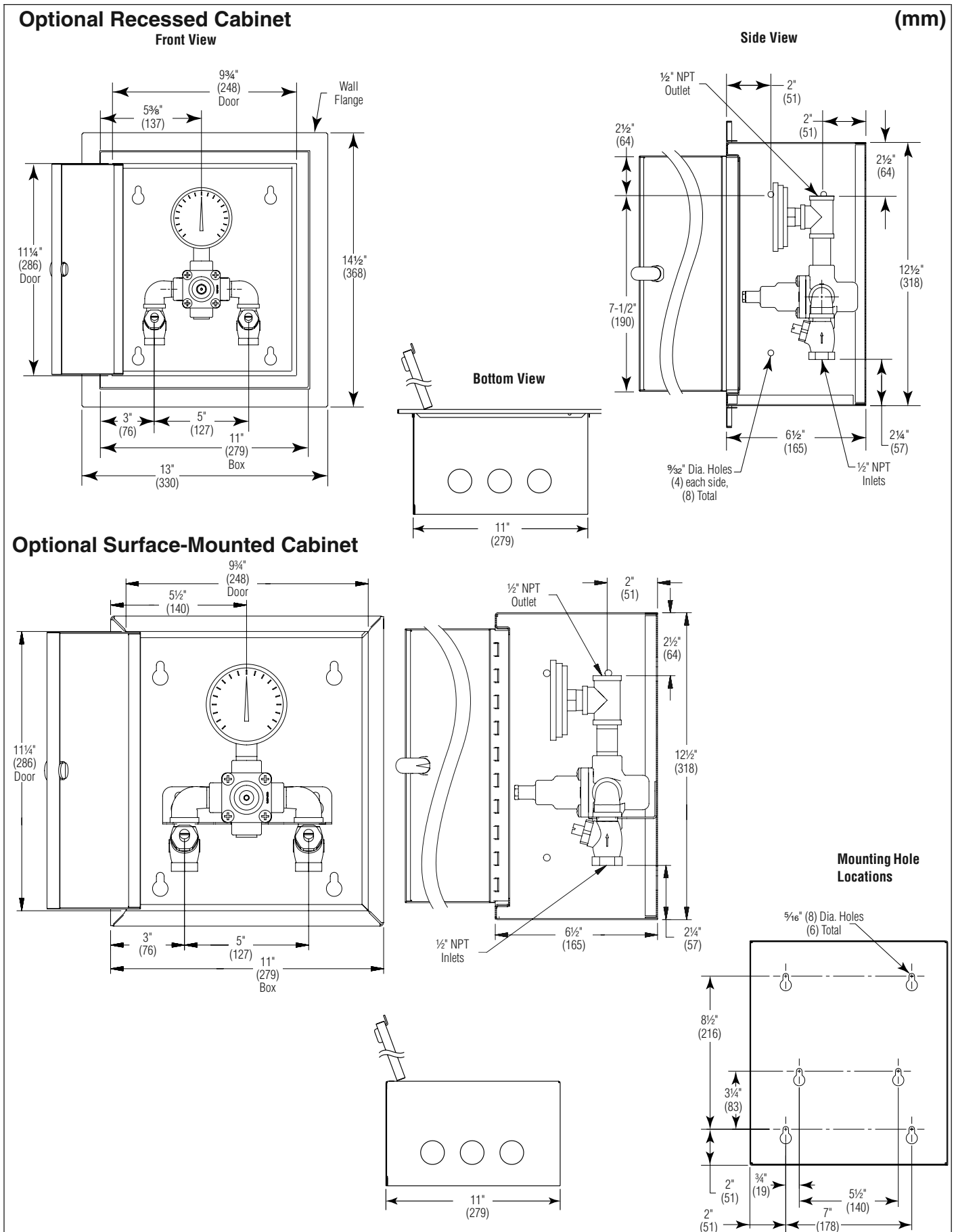
*If installing S19-2000EFX into Dropdown Eyewash Cabinet S19-292, please see mounting instructions supplied with cabinet.*

#### Recessed Cabinet:

1. Rough-in wall opening 11-1/2" W x 13" H.
2. Insert the cabinet and secure to wall with four 1/4" fasteners properly anchored (supplied by installer.)
3. Install two anchors and screws through the valve bracket in back of the cabinet into a secure brace (supplied by installer) or into wall. This will support the valve.
4. Install the valve nipples and one-half of the union ball valve using pipe sealant or teflon tape. Install the other half of the union ball valve onto inlet and outlet pipe.
5. Insert the valve into the bracket in the cabinet (right side goes in first). Continue with the valve installation procedure.
6. Position the wall flange tight to the wall and caulk in place.

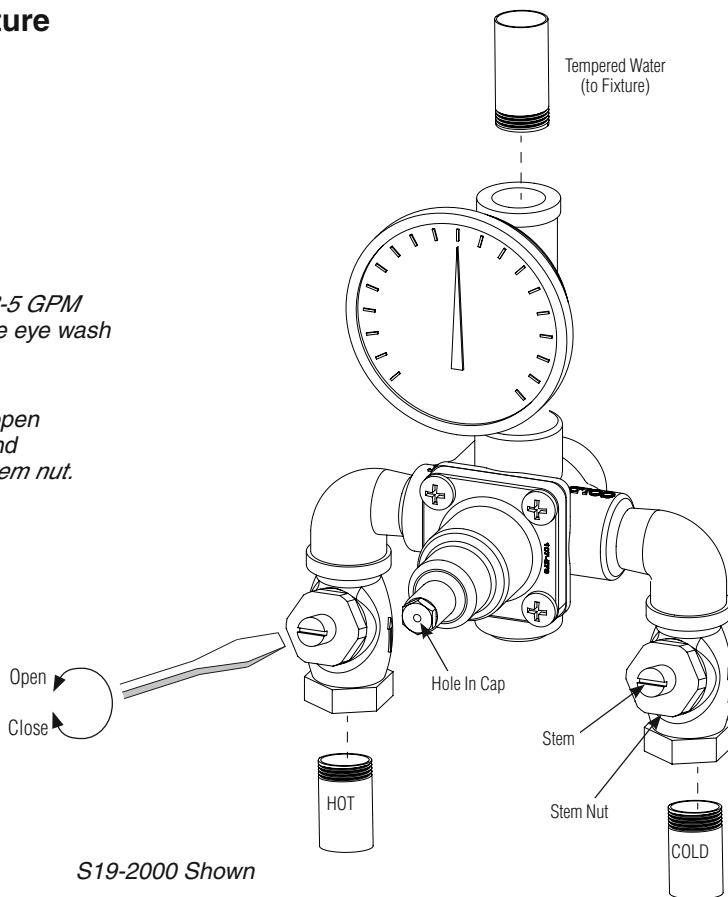
#### Surface-Mounted Cabinet:

1. Measure and mark the cabinet mounting hole locations at the dimensions shown on next page. Install six 3/8" wall anchors (supplied by installer).
2. Position the cabinet onto the wall and secure into place with six 3/8" wall fasteners (supplied by installer).
3. Install the valve nipples and one-half of the union ball valve using pipe sealant or teflon tape. Then install the other half of the union ball valve onto the inlet and outlet piping.
4. Insert the valve into the bracket in the cabinet (right side of the valve goes in first). Continue with the valve installation procedure.



## 2 Connect Supply Lines and Fixture

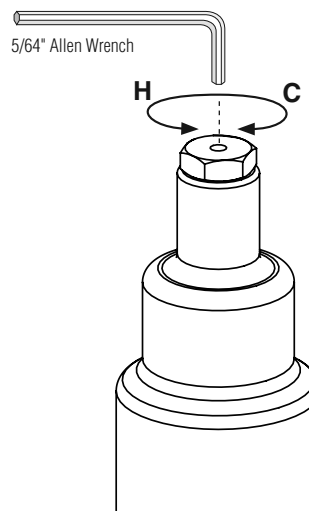
- Check for leaks by pressurizing unit **SLOWLY**.
- Check the temperature when approx. 3-5 GPM water flow is reached (equivalent to one eye wash or face wash) and adjust if necessary.
- When the check stops are in the fully open (operating) position, the stem will extend approximately 1/2" (13mm) from the stem nut.



S19-2000 Shown

## 3 Adjust Temperature with Water Running

- Check the temperature when approximately 3-5 GPM water flow is reached (equivalent to one eye wash).
- This device must be checked for final temperature and adjusted as necessary. The standard preset factory temperature setting is 85°F (29°C) [the range of the valve is 65°F-90°F (18°C-32°C)]. Insert Allen Wrench through the hole in the cap and into the set screw to adjust. Consult proper medical and/or safety authorities for the optimum temperature recommended for your particular application.



## 4 Test Unit DO NOT SKIP THIS STEP!!!

Shut the hot water supply off by closing hot water inlet valve or supply check valve. While the hot water supply is turned off, check to make sure the cold water continues to flow. If the cold water is flowing properly, reopen the hot water supply.

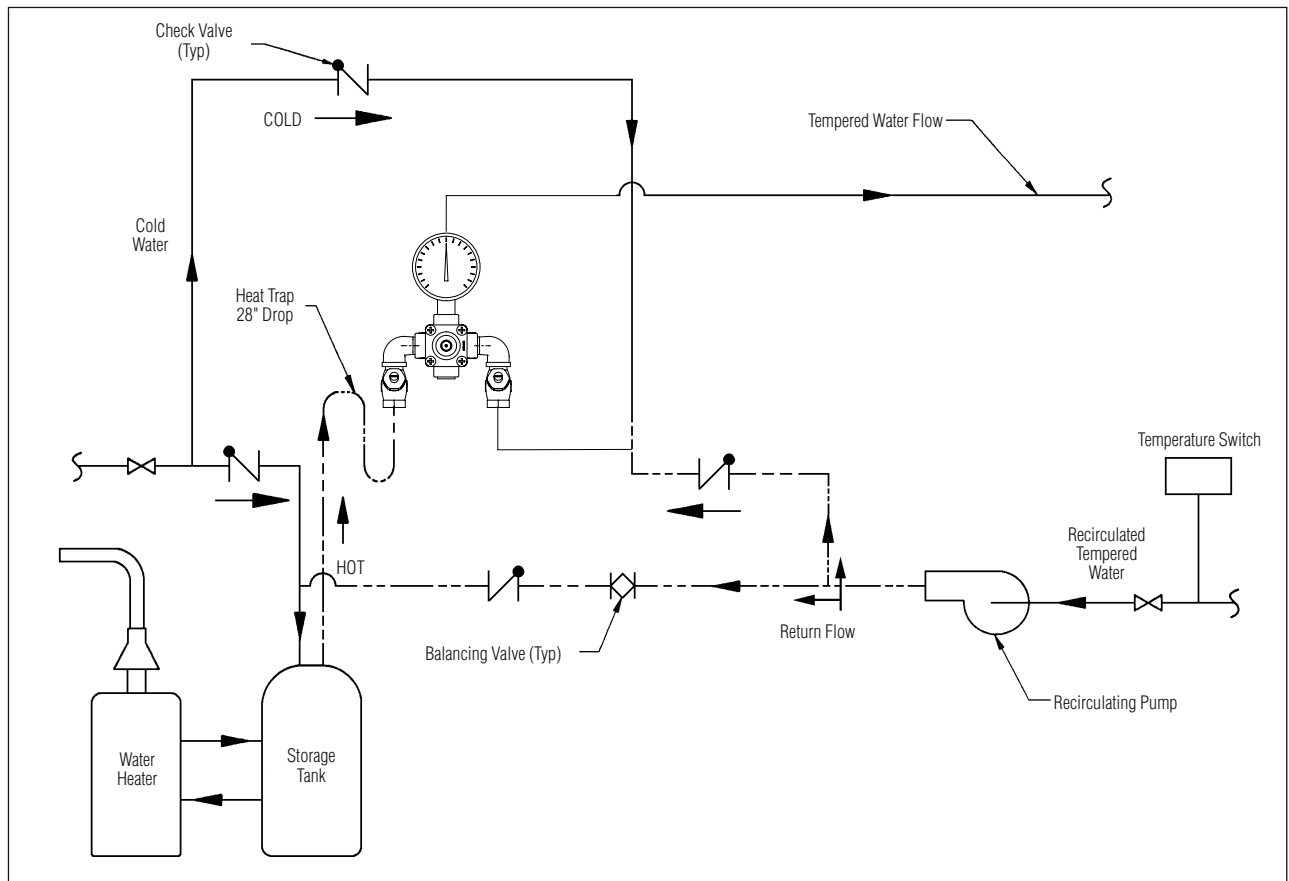
Shut the cold water supply off by closing the cold water inlet valve or supply check valve. While the cold water supply is off, check to make sure that the hot water flow has shut down to less than 0.5gpm. If hot water is shut down, fully reopen cold water supply.

- Test the system weekly (turn on the water supply and check for constant control of the desired set temperature).

## 5 Optional Water Recirculation Setup



Recirculating the water in the system provides constant regulation of the water temperature. Flush the supply lines thoroughly after completing installation. Close off all fixtures and label them as not available for use during the recirculating process.



1. Turn off the recirculating pump and turn on the water supply at emergency fixture (a water flow rate of 3 – 5 GPM is required).
2. Let the water run through the system until a consistent temperature is obtained. If you do not obtain the required temperature, refer to step #3 on previous page for temperature readjustment.
3. As soon as the water reaches the proper temperature, turn on the recirculating pump (make certain the proper system temperature has been achieved before proceeding).
4. Check the water temperature at the return pump. If the temperature exceeds the appropriate level by 2°F, adjust the temperature high-limit switch (this will turn off the pump). Wait until the return water temperature is 5°F below the appropriate level and adjust the low-limit switch (this will turn the pump back on).
5. Open the balancing valve completely.
6. Turn off all fixtures and make sure there is no water running through the system (the cold inlet pipe should feel warm to the touch).
7. Let the system run for 30 minutes or longer without water. If, after thirty minutes, the water temperature increases, you may readjust the temperature by slowly closing the balancing valve until the appropriate temperature is reached.

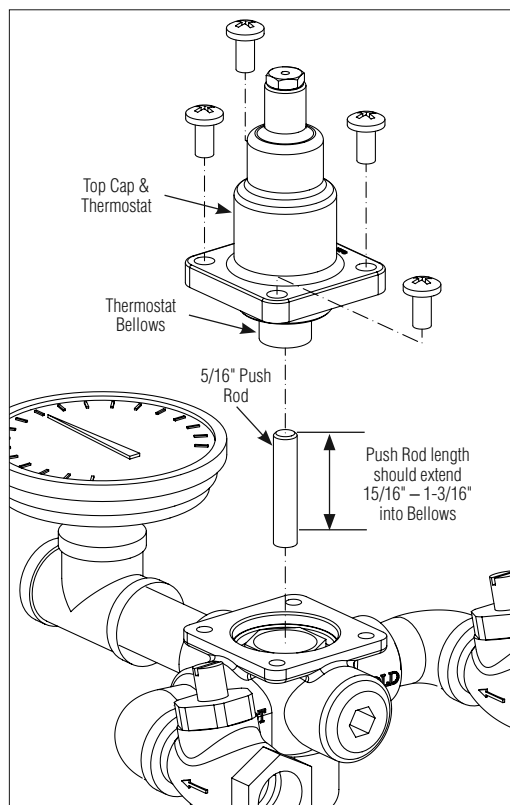
### Troubleshooting Thermostatic Mixing Valve



Before attempting to troubleshoot the valve or disassemble the components, check for the following:

- Stop/check valves are fully open (the slotted stem extends approximately 1/2" from the stem nut) and that all inlet and outlet shut-off valves are open.
- Hot and cold inlet pipes are connected properly, and that there are no cross-connections or leaking stop/check valves.
- Water heater output is at least 20° F above the set temperature.

Be sure to close the appropriate shut-off valves prior to disassembly of the valve and reopen the valves after inspection and repair is complete.

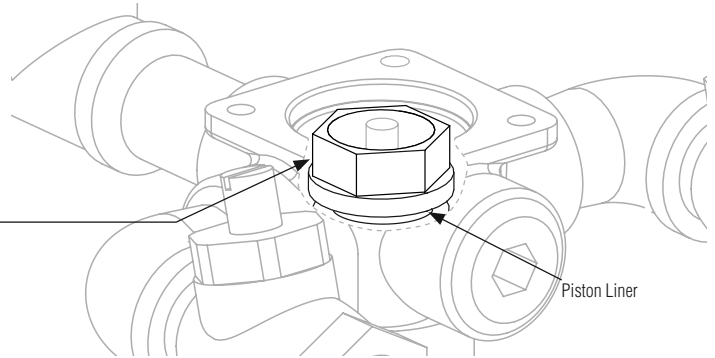


Problem	Cause	Solution
External leaks in the system	Either the NPT joints or the o-rings have been damaged.	Replace the NPT joints and/or o-rings where necessary. For replacement of o-rings, contact your Bradley representative and ask for O-Ring Seal Kit (S65-170).
No hot water flow (cold water flow only)	The thermostat has failed and, subsequently, the safety shut-off has engaged.	<b>Inspect Thermostat:</b> 1. Remove the top cap and thermostat. 2. Insert the 5/16" dia. push rod into the thermostat bellows. 3. Mark the length the push rod extends into the bellows (at room temperature, with 10 lb. of force. the length should be approx. 15/16" – 1-3/16"). 4. If the push rod length is not in the proper range, the thermostat must be replaced (it cannot be repaired). Contact your Bradley representative and ask for Thermostat Kit (S65-171).
Limited water flow	The inlet shut-off valve may be partially closed or there has been a significant decrease in water pressure.	
	Dirt and debris have collected on the check screen or seat, limiting the movement of the stop and checks.	<b>Clean Stop and check Valves:</b> Remove the stop and checks, clean the seat and reassemble the valve. Do not remove the seat. The components may be brushed with a small wire brush to remove debris. A pair of tweezers works well for pulling debris out from the seat. If the stop and checks need to be replaced, contact your Bradley representative and ask for Check/Stop Kit (S27-102-Rough Brass, or S27-292A-Chrome).
Temperature fluctuation or improper Temperature	The stop and check sections of the valve do not move freely.	Clean Stop and Check Valves as described above.
	Thermostat is slowly failing.	Check Thermostat as described above, or replace.
	Inlet supply line to the mixing valve is being shared by other pieces of equipment that are used only periodically, such as laundry appliances or washdown stations. It may reduce the inlet pressure to the mixing valve to less than 3 PSI. The supply line size may not be large enough to supply both the valve and the other appliances.	Enlarge the supply line size, reconfigure the supply line or regulate the supply usage.
	Recirculation is not balanced.	Review recirculation set up on page 5.
	Piston does not move freely and must be cleaned.	See next page for piston disassembly and cleaning directions.

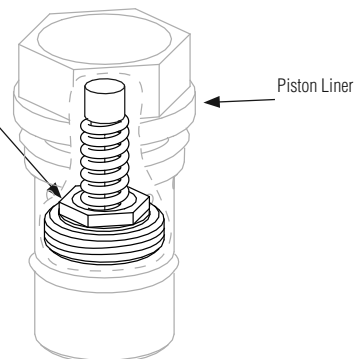
### Troubleshooting: Piston Disassembly and Cleaning

**A** Remove the Top Cap and Thermostat Assembly as shown on Page 6. Set the 5/8" Push Rod aside.

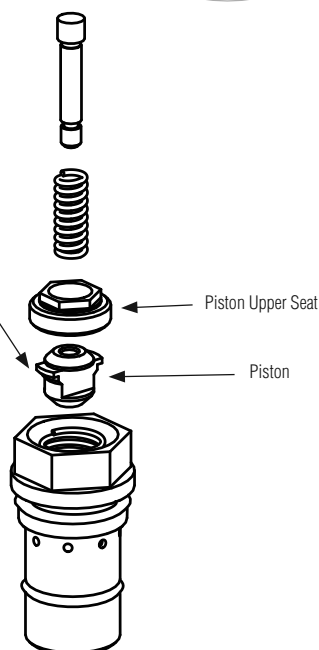
**B** Using a 15/16" socket wrench, loosen the piston liner from the valve body and lift out with a needle-nose pliers.



**C** Using a 1/2 deep socket wrench, loosen the piston upper seat from the piston liner and lift out parts with a needle-nose pliers.

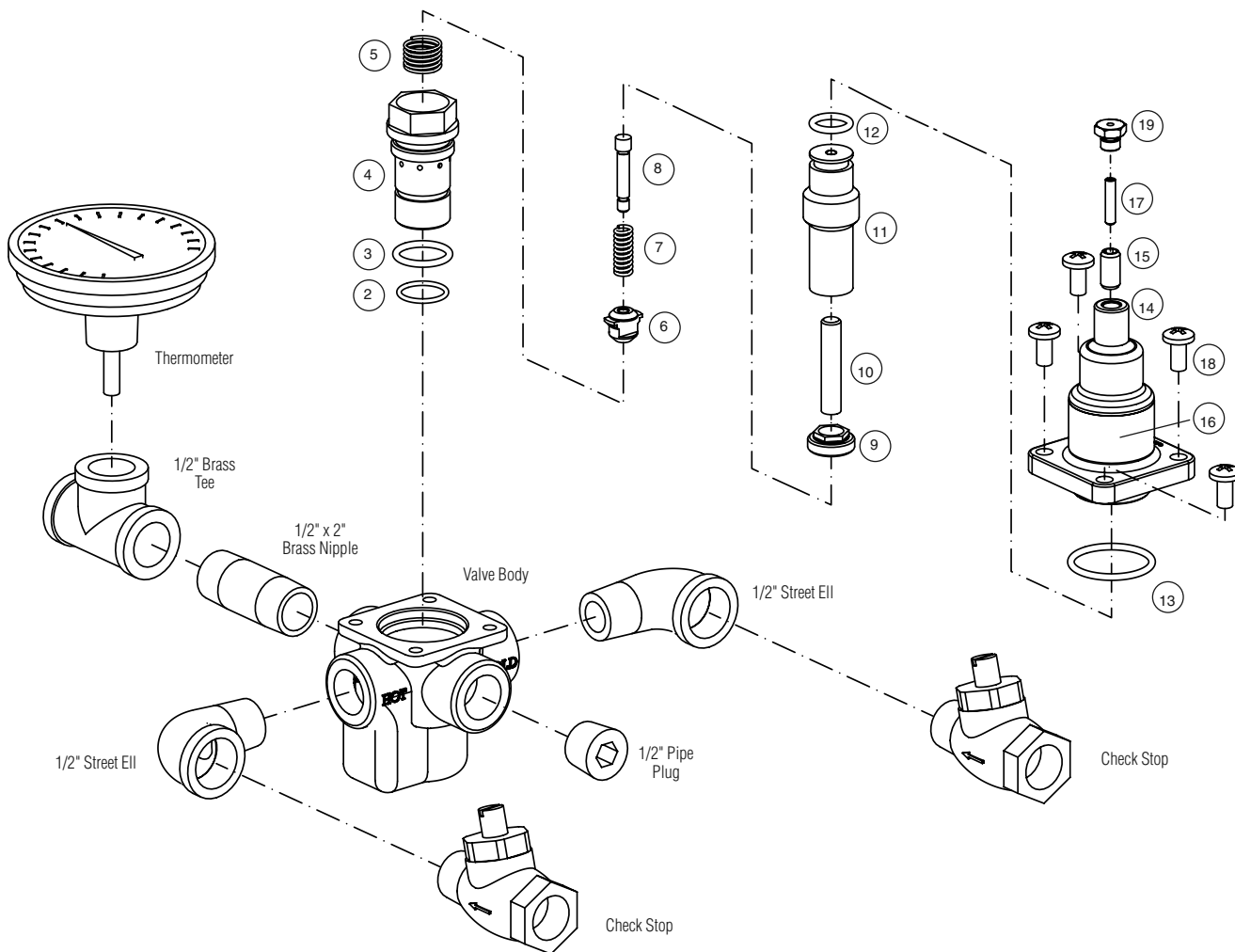


**D** Dissamble and clean the piston assembly parts with any cleaner suitable for brass and stainless steel. (if necessary, use a 400-grit sandpaper to polish and hone the piston and liner.)



**E** Re-assemble the piston assembly. Push the mechanism up and down several times to make sure the piston moves smoothly and consistently. If it is not consistent, repeat Procedure D until it moves freely, or replace. Contact your Bradley representative and ask for Piston/Liner Kit (part number S65-172).

Parts Breakdown



Thermostat Kit S65-171

Item	Qty.	Description
11	1	Thermostat
12	1	O-Ring
13	1	O-Ring

Piston & Liner Kit S65-172

Item	Qty.	Description
2	1	O-Ring
3	1	O-Ring
4	1	Liner
5	1	Spring
6	1	Piston
7	1	Spring
8	1	Overheat Screw
9	1	Upper Seat

O-Ring Kit S65-170

Item	Qty.	Description
2	1	O-Ring
3	1	O-Ring
12	1	O-Ring
13	1	O-Ring

Center Section Kit S65-303

Item	Qty.	Description
2	1	O-Ring
3	1	O-Ring
4	1	Liner
5	1	Spring
6	1	Piston
7	1	Spring
8	1	Overheat Screw
9	1	Upper Seat
10	1	Push Rod
11	1	Thermostat
12	1	O-Ring
13	1	O-Ring
14	1	Control Cap
15	1	Set Screw
16	1	Label
17	1	Set Screw
18	4	1/4 Screw
19	1	Cap

Flexible Connection Lines for S19-2000EFX

When used with S19-292, order Part No. 269-653 (3 supplied with unit).

Kit numbers for rough brass finish. Contact Bradley for other configurations.

As of November 2001, the piston (Item 7) has replaced the seal holder and seal as a direct replacement.

As of June 2008, the brass control cap (item 15) has been replaced by a plastic cap. All internal components are identical.

As of July 2012, the Temperature Adjustment Control (items 15, 17 and 19) have been updated and are compatible with all units using the plastic Control Cap (June 2008 to present).